



Central Vacuum Filter Maintenance

We recommend the filter in your Beam Central Vacuum System is changed every 5 or 6 years to help prolong the life of the motor and maintain maximum efficiency and suction levels.

We also recommend the filter is cleaned every time the dirt receptacle is emptied.

To Manually Clean the Filter:

1. When the dirt receptacle is removed from the power unit, take a plastic bin liner and place over the filter area;
2. Grasp tightly around the metal body of the power unit with one hand;
3. With the other hand, grasp the hanging filter through the plastic bag and shake vigorously, running your hand around the filter where it joins to the body of the power unit;
4. After 5 seconds, allowing the dust to settle, remove and dispose of the dirty bin liner;
5. Replace bin and operate as normal.

To Change the Filter

1. Remove the plug from the power socket;
2. Remove the dirt receptacle from the power unit and clean the filter;
3. Run your hand around the inside rim of the power unit until you find the cloth ring pull in the centre of the power unit and pull downwards; At the same time, the filter will fall from it's recess in the power unit body;
4. When fitting a new filter, the joint in the metal ring in the filter is fitted on top of the foam insert in the unit body filter recess, usually to the back of the body of the power unit;
5. Grasp the ring in one hand. With your free hand push one side of the ring until a "U" shape forms in the centre. Secure that shape with your free hand.
6. Place the metal rim of the filter back into location, ensuring clothside of filter is facing motor, and nylon shiny side is facing outwards.
7. Push the ring of the filter into the recess around the power unit. The last piece of the ring will need to be forced into place, by tapping in with a hammer. Test the filter is fitted correctly by catching the filter cloth and pulling downwards – it should not move.
8. Put the dirt receptacle back on and switch the power back on.

Your Beam Central Vacuum System is now ready to use again.

If you require assistance, contact us on +44 (0)28 7963 2424 to arrange a service call-out from one of our fully trained engineers. Nationwide service available throughout UK and Ireland.